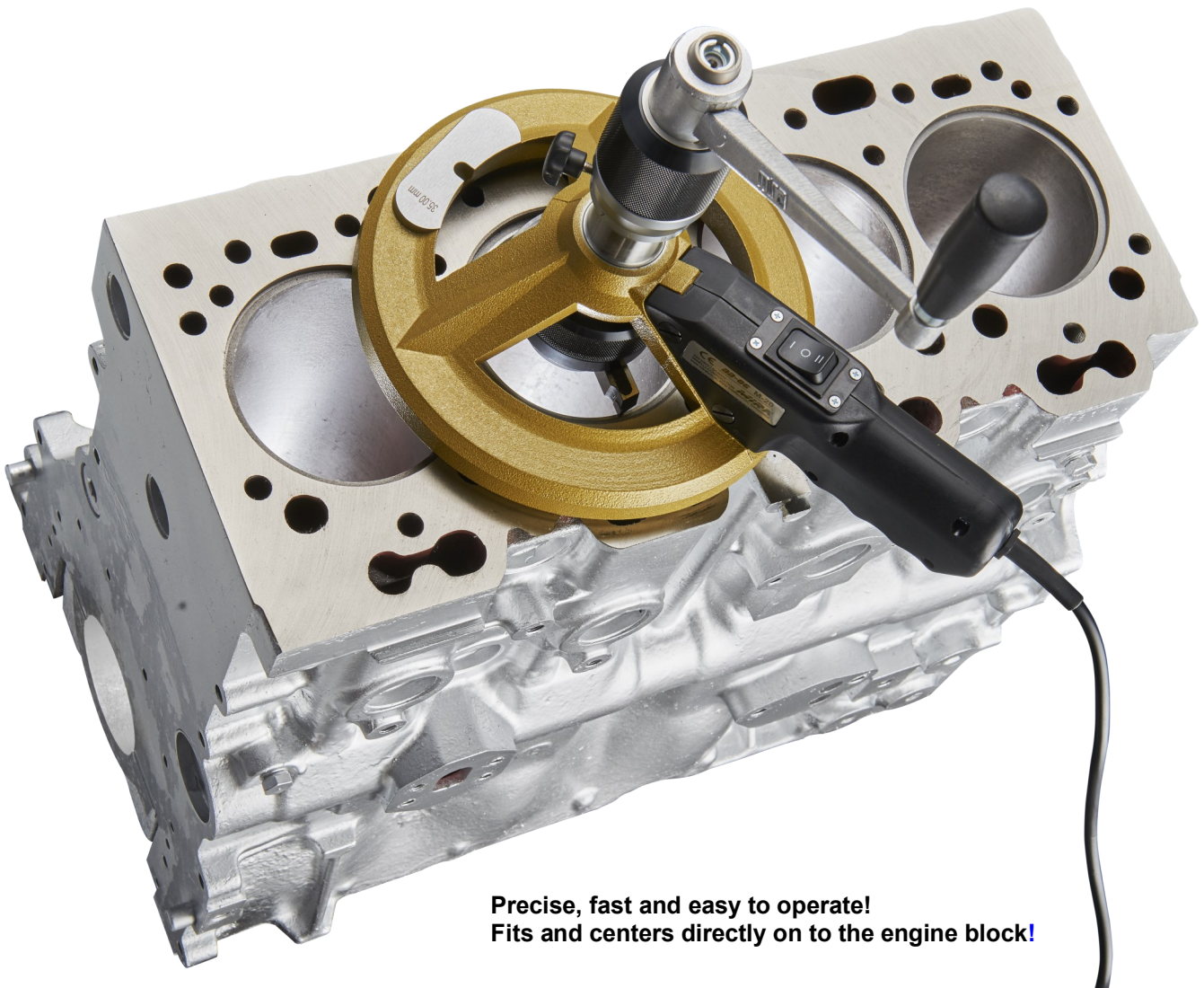


# **MIRA<sup>®</sup>**

# **BB-86** Counterbore Unit

## **Recuts Diesel Sleeve Counterbores**



**Precise, fast and easy to operate!  
Fits and centers directly on to the engine block!**

To guarantee a perfect seal between engine block and wet liners, the counterbore seat of an engine block must be refaced during engine overhaul and in case of leaks. This job is rapidly and simply carried out with the very accurate BB unit. Its centering is automatic and the unit is clamped by means of a strong electro magnet. As the unit is placed directly on the sealing surface of an engine block, the refaced counterbore seats will automatically be parallel with the sealing surface. The refacing procedures can be carried out on installed as well as on removed engine blocks or even built-in underfloor engines.

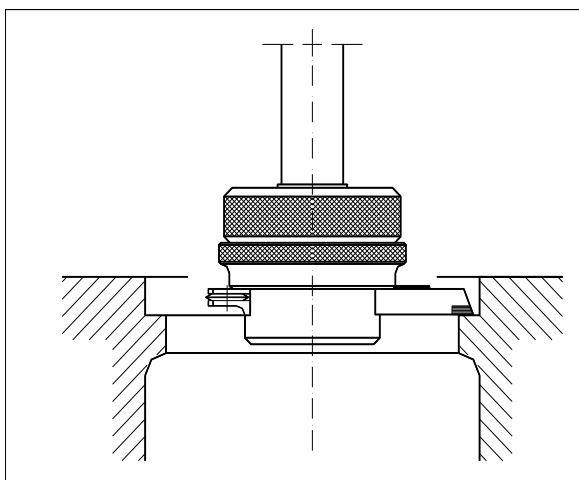
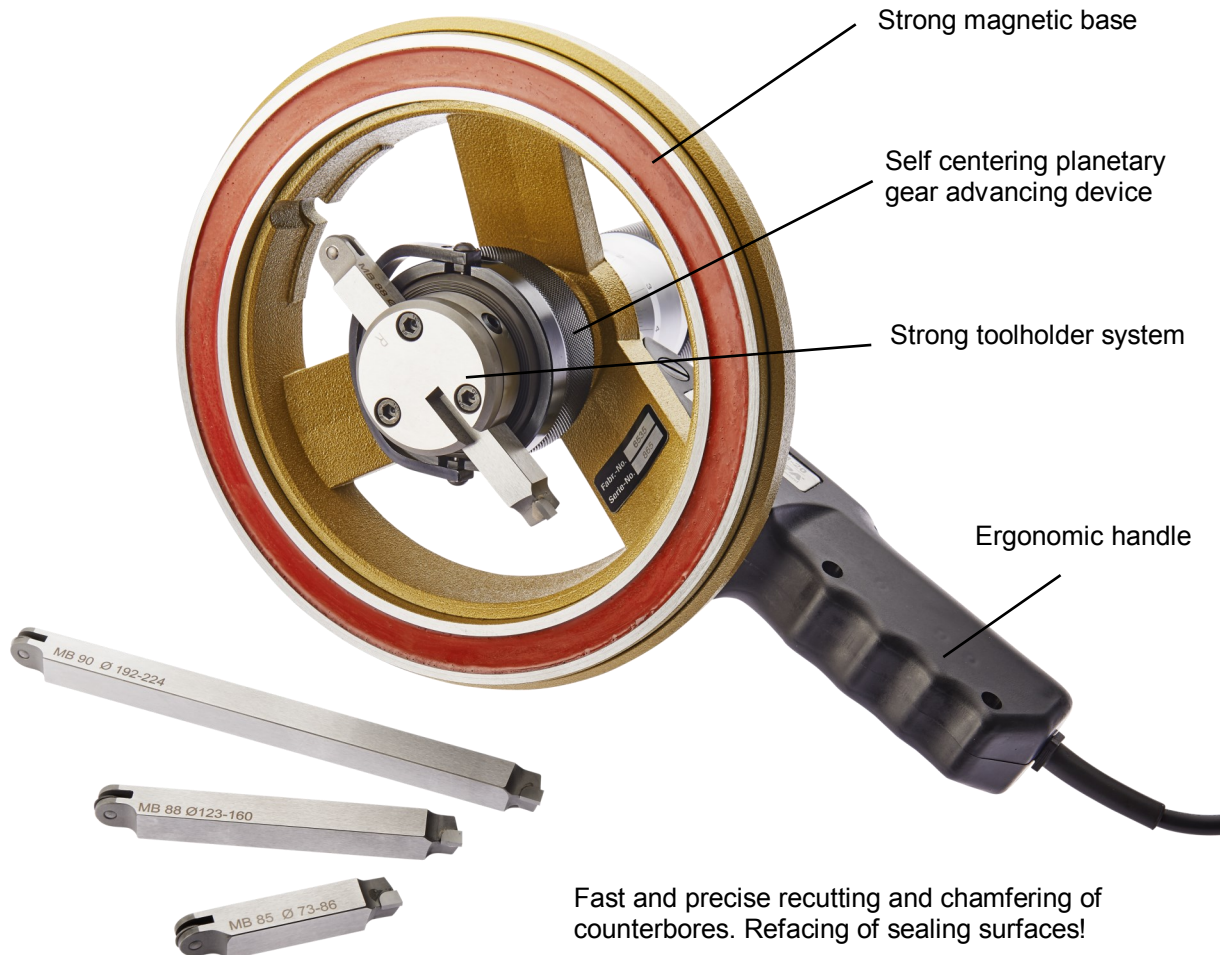
**Order Numbers:** BB-86 Standard or BB-86 „Giant“

## ***Precision Tooling for Engine Reconditioning***

# MIRA<sup>®</sup>

# BB-86 Counterbore Unit

## Portable and simple to operate



Available as BB-86 Standard 170mm unit or BB-86 „Giant“ with 198mm inside diameter!

#### Standard MIRA cutting tool range

MB-85	73.00 - 88.00 mm
MB-86	85.00 - 105.00 mm
MB-87	97.00 - 126.00 mm
MB-88	122.00 - 162.00 mm
MB-88 DAF	122.00 - 162.00 mm
MB-88 AD	130.00 - 170.00 mm
MB-89*	158.00 - 198.00 mm
MB-90*	194.00 - 225.00 mm

\* In combination with an intermediate steel plate !

## Custom Made MIRA BB Tooling available!